

GUNCRAFT LTD
CUSTOM RIFLES
ACCESSORIES & COMPONENTS
WWW.GUNCRAFTLTD.CO.UK
TEL/FAX 01895-473496
07774-607070 (ROB)

Guncraft .22 Moderators.

Description.

Your "Guncraft" .22 Moderator is manufactured in two pieces. The main body and the outer sleeve and are hard coat anodised. Both are manufactured using 7075 aluminium to very tight tolerances. It is manufactured with a 13/16" X 16 UNS thread, however different adapters are available. It is designed to either screw straight on to the barrel (Using a thread adapter) or fit over our specially designed muzzle brakes.

They are designed and manufactured in the UK

BEFORE ANY WORK IS UNDERTAKEN YOU MUST MAKE SURE THE RIFLE IS UNLOADED AND SAFE TO WORK ON.

Fitting Instructions Direct on to barrel.

Please insure that the threads and shoulders are clean so that it can be screwed on freely. If there is resistance do not force the moderator onto the thread. This can cause unwanted damage. Screw the moderator on by hand, you can then finally tighten it fully using a 26mm spanner. Please do not over tighten. If you are shooting for long periods of time, then we suggest that you check it for tightness on a regular basis.

To remove the moderator using a 26 mm spanner crack the seated moderator and unscrew by hand.

Your moderator is now ready to be cleaned.

Damage caused by in proper fitting of our silencer is not covered by Guncrafts warrantee.

Maintenance.

It is essential your moderator is kept as clean as possible. After use remove it from your rifle. Unscrew the outer sleeve. There will be a slight amount of resistance as the sleeve travels over the "o" ring seal. The residue will need to be removed. You can achieve this by either washing it in soapy water, using a small brush to access all of the pockets etc. Alternatively, you can use a solvent cleaner again using a small brush to access all of the pockets etc but you must make sure all of the solvent is removed before refitting the outer sleeve. Please be aware some solvents can cause damage to the "o" ring seals. If in doubt remove them before cleaning. We have included a spare set of "o" rings and addition ones are available from our website.

NEVER store the rifle with the silencer attached.

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Disclaimer.

This information is important. Failure to read and follow instructions may result in serious injury to yourself or others, damage to your gun and silencer, or damage to other objects in the vicinity. Guncraft Ltd accepts no liability for damage, injury or any legal responsibility incurred directly or indirectly from the use of this product. You are responsible for your own conduct while using this product.

Damage caused by improper fitting or lack of maintenance of the silencer is not covered by our warranty

Guarantee.

Guncraft Ltd guarantees its moderators for a 12-month period from the date of purchase against defects in materials or workmanship for the initial purchaser. This guarantee does not cover abuse or neglect. In the event of a warranty claim please contact Guncraft Ltd. Proof of purchase will be required to pursue the claim. We will then require the moderator to be sent to us for an initial inspection and assessment. You will be contacted with the findings. If Guncraft Ltd believe the failure is due to abuse or neglect, we will provide a short report highlighting our findings and the claim will be refused. If this is the case, then the company directors' decision is final. However, if the issue has arisen due to faulty material or workmanship then it will be either repaired or replaced at Guncraft Ltd cost. This excludes any postage costs incurred.

Please include any information concerning the defect along with specifications of the ammunition and serial number

