

**GUNCRAFT LTD**  
**CUSTOM RIFLES**  
**ACCESSORIES & COMPONENTS**  
**[WWW.GUNCRAFTLTD.CO.UK](http://WWW.GUNCRAFTLTD.CO.UK)**  
**TEL/FAX 01895-473496**  
**07774-607070 (ROB)**

## **Guncraft Muzzle Brakes.**

**Rim Fire only .17 -.22RF.**

### **Description.**

Guncraft produce 3 different designs of muzzle brakes. They are the Pepperpot, the Ported/Vented and the 3 Prong. All are manufactured using **EN36 steel** to very tight tolerances. They are a phosphated finish. The internal thread is ½" x 28 UNEF. They are designed and manufactured in the UK

**BEFORE ANY WORK IS UNDERTAKEN YOU MUST MAKE SURE  
THE RIFLE IS UNLOADED AND SAFE TO WORK ON.**

### **Fitting Instructions.**

Remove existing muzzle brake, thread protector etc.

Please insure that the threads and shoulders are clean so that it can be screwed on freely. If there is resistance do not force the muzzle brake onto the thread. This can cause unwanted damage. Place the crush washer over the thread. Please make sure its fitted in the correct orientation (see picture below). Screw the muzzle brake on by hand, you can then finally tighten it fully using a 14mm spanner. The ported muzzle brake will need to be indexed correctly. This is achieved when the top (Flat with ports holes in) is horizontal. It is advisable when using the spanner place a small piece of paper over the flats this will protect the finish.

To remove the muzzle brake using a 14 mm spanner crack the seated muzzle brake and unscrew by hand. Your muzzle brake is now ready to be cleaned if required.

Damage caused by in proper fitting of our muzzle brake is not covered by Guncrafts guarantee.



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## **Disclaimer.**

This information is important. Failure to read and follow instructions may result in serious injury to yourself or others, damage to your gun and silencer, or damage to other objects in the vicinity.

Guncraft Ltd accepts no liability for damage, injury or any legal responsibility incurred directly or indirectly from the use of this product. You are responsible for your own conduct while using this product.

Damage caused by improper fitting or lack of maintenance of the muzzle brake is not covered.

## **Guarantee.**

Guncraft guarantees its muzzle brakes for a 12-month period from the date of purchase against defects in materials or workmanship for the initial purchaser. This guarantee does not cover abuse or neglect. In the event of a warranty claim please contact Guncraft Ltd. Proof of purchase will be required to pursue the claim. We will then require the muzzle brake to be sent to us for an initial inspection and assessment. You will be contacted with the findings. If Guncraft believe the failure is due to abuse or neglect, we will provide a short report highlighting our findings and the claim will be refused. If this is the case, then the company directors' decision is final. However, if the issue has arisen due to faulty material or workmanship then it will be either repaired or replaced at Guncrafts cost. This excludes any postage costs incurred.

Please include any information concerning the defect along with specifications of the ammunition.